The *Safety On The Move* Package Contains:

- >>> Trainer's manual with written and performance tests
- Safety and truck model-specific videos Trainee workbooks
- >>> CD-ROM with PowerPoint® presentation
- >> Safety posters
- >> Certificates of completion
- >> Wallet-sized safety reminder cards
- >> Operator manuals
- >>> Carrying bag

RAYMOND

The Raymond Corporation P.O. Box 130 Greene, New York 13778-0130 Toll free 1 (800) 235-7200 Fax 1 (607) 656-9005 www.raymondcorp.com Raymond and Safety On The Move are U.S. trademarks of The Raymond Corporation.

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SAFETY ON THE MOVE®

The Raymond Corporation's lift truck operator training program has helped employers protect their people, equipment, and materials since its introduction in 1991. Studies have shown that effective operator training, such as that provided by the Safety On The Move program, can help improve your bottom line. It can assist you in reducing accidents, equipment downtime, and product damage, and increase worker productivity and customer satisfaction. The Safety On The Move program can help you comply with the Occupational Safety and Health Administration (OSHA) requirement that all operators of industrial lift trucks be trained and certified in the use of their equipment before being allowed to operate it as part of their job. Raymond's Safety On The Move program can also assist you in complying with applicable lift truck operator training requirements in Canada and Mexico.



How Safety On The Move Can

Help You With Operator Training

Meet OSHA Requirements

Since December 1, 1999 all operators of industrial lift trucks must be trained and certified in the use of their equipment before being allowed to operate it as part of their job. This training must address both the specific type of equipment they will use and the conditions and characteristics unique to their place of work.

The Safety On The Move program is designed to assist you in complying with your duty to ensure that lift truck operators are properly trained. Safety On The Move is a comprehensive, yet modular program that can be presented in terms of your own specific equipment and work site. It can also be customized to fit the needs of new and seasoned operators.

Help Improve Bottom-Line Results

Studies have shown that effective operator training can improve operator safety performance by up to 70 percent. This can help your company achieve better bottomline results through:

- >>> Reduced accidents and work disruptions
- Decreased product damage and maintenance cost
- >>> Improved worker productivity and customer satisfaction
- >>> Extended equipment life

Features of **Safety On The Move**

A Complete Package

This program includes trainer's guide, videos, student workbooks, and other support materials.

Classroom And Hands-On Instruction

Safety On The Move incorporates a variety of training methods, including interactive discussions, video and PowerPoint presentations, instructor-led demonstrations, and practical exercises for the trainees. This approach helps to meet the learning needs of a wide range of operators.

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Benefits of **Safety On The Move**

Relevance

You get model specific training on the types of equipment your operators use on the job.

Flexibility

Safety On The Move training can be conducted in a variety of ways in response to your specific facility requirements.

Measurable Results

The Safety On The Move package contains peformance checklists and written test materials to help you evaluate your operators' knowledge of safe operating principles and their ability to operate the equipment safely on the job.

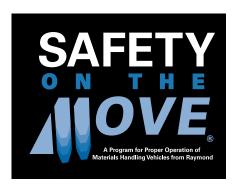


Topics Addressed by **Safety On The Move**

The program addresses such areas of concern as:

- >> Lift truck inspection using the operator daily checklist
- >>> Safe travel procedures in the workplace
- >>> Proper load handling principles
- >>> The requirements for operating on loading docks and ramps
- >>> Safe battery handling procedures

Safety On The Move training can be conducted by your local Raymond authorized Sales and Service Center or by your own trainer. If you choose to use your own trainer, Raymond offers a "train-the-trainer" program to help you get started.



For more information about the Raymond's *Safety On The Move* operator training program, contact your local Raymond Dealer.

To locate the Raymond Dealer nearest you, visit the Raymond Website at **www.raymondcorp.com**